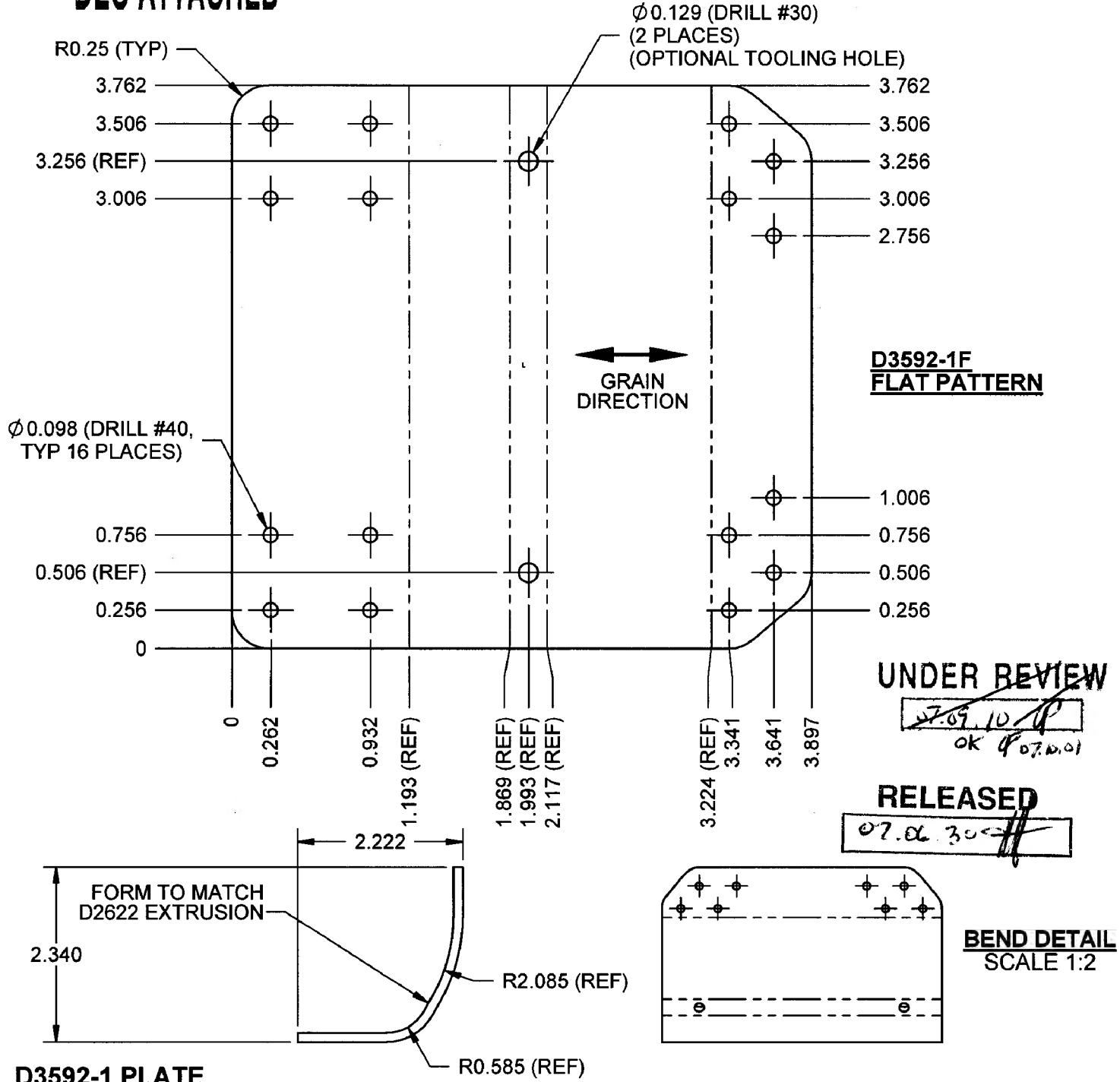


DESIGN <i>QP</i>	DRAWN BY <i>JL</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>QP</i>	APPROVED <i>HF</i>	DRAWING NO. D3592	REV. B SHEET 1 OF 1
DATE 07.05.31		TITLE PLATE	SCALE 1:1
A 07.01.15 NEW ISSUE			
B 07.05.31 TOOLING HOLES ADDED			

DEO ATTACHED

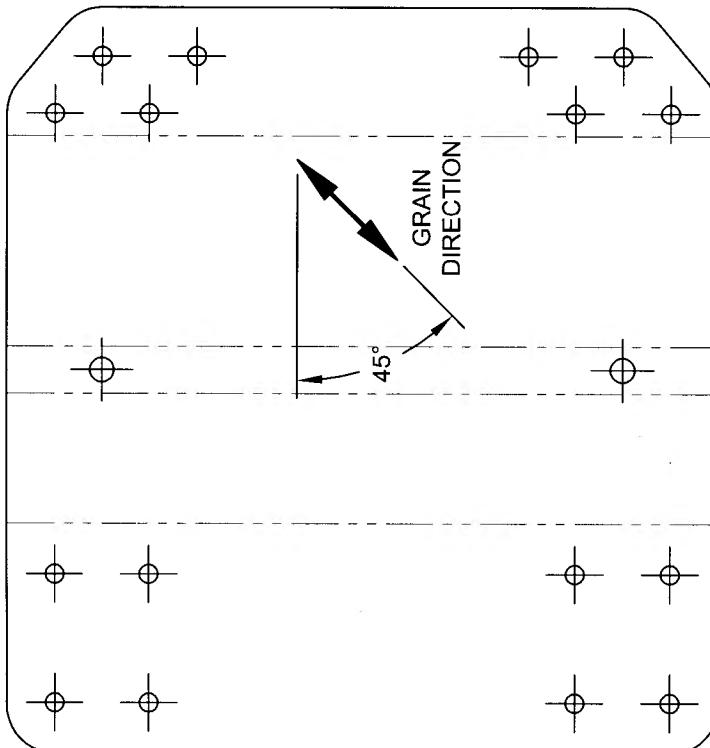
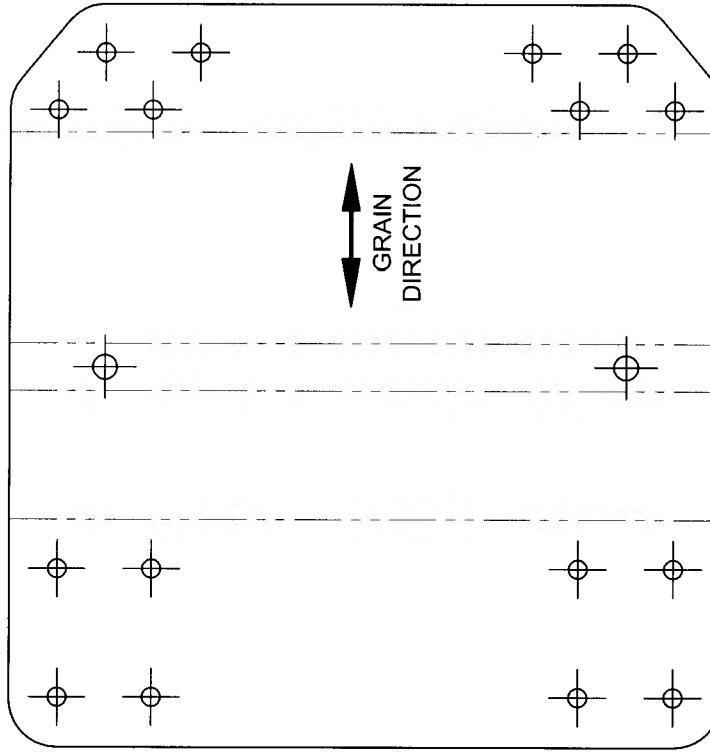
**D3592-1 PLATE****NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

DRAWING NO.	TITLE	PLATE	REV. B	D.E.O. NO.	SCALE
D3592				D3592-B-1	NTS
DRAWN	AJS	CHECKED	MFG. APPR.	APPROVED	NTS
08.09.11		DATE 08.09.11	DATE 08.09.11	DATE 08.09.11	DATE 08.09.11

MODIFY GRAIN DIRECTION AS SHOWN BELOW TO PREVENT CRACKING WHEN WELDING AT ASSEMBLY (SEE CAR 08-026).

WAS:



IS:

ALL OTHER INFORMATION REMAINS UNCHANGED

RELEASED
09.17.11